

Date: Tuesday, 14/10/2008 1:10:39 PM
User: Julie Lecocq

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: BLUE				
Job Number	: 42573							
Estimate Number	: 10804							
P.O. Number	:		Part Number	: D29381				
This Issue	: 14/10/2008	S.O. No. :	Drawing Number	: D29381				
Prsht Rev.	: NC		Project Number	:				
First Issue	: / /	Type : SMALL /MED FAB	Drawing Revision	:				
Previous Run	: 34662		Material	:				
Written By	:		Due Date	: 31/10/2008	Qty:	2	Um:	Each
Checked & Approved By	<u>JUD 08.10.14</u>							
Comment	:							

Additional Product

Job Number:



Seq. #: **Machine Or Operation:** **Description :**

1.0 PACKAGING 1 PACKAGING RESOURCE #1

A standard linear barcode consisting of vertical black bars of varying widths on a white background.

PACKAGING RESOURCE #1
PULL FROM STK: 511723
2 X D2028 1UR P

ZT 08-10-20

Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
Lug Assembly-unpainted

3.0 SPRAY PAINTING SPRAY PAINTING

Comment: PRIME

-PAINT DELFLEET BLUE
-CLEAR DELFLEET

PACKAGING RESOURCE #1

A standard linear barcode is located in the bottom right corner of the page.

~~Comment: PACKAGING RESOURCE #1~~

~~RECEIVE AND INSPECT FOR TRANSIT DAMAGE~~

08/11/08

5.0 QC14 INSPECT SPRAY PAINT

A standard linear barcode is located at the bottom of the page, spanning most of the width.

5 2/14/07

Comment: INSPECT SPRAY PAINT

RT 08-11-10

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Job Number: 42573

Part Number: D29381

Job Number:

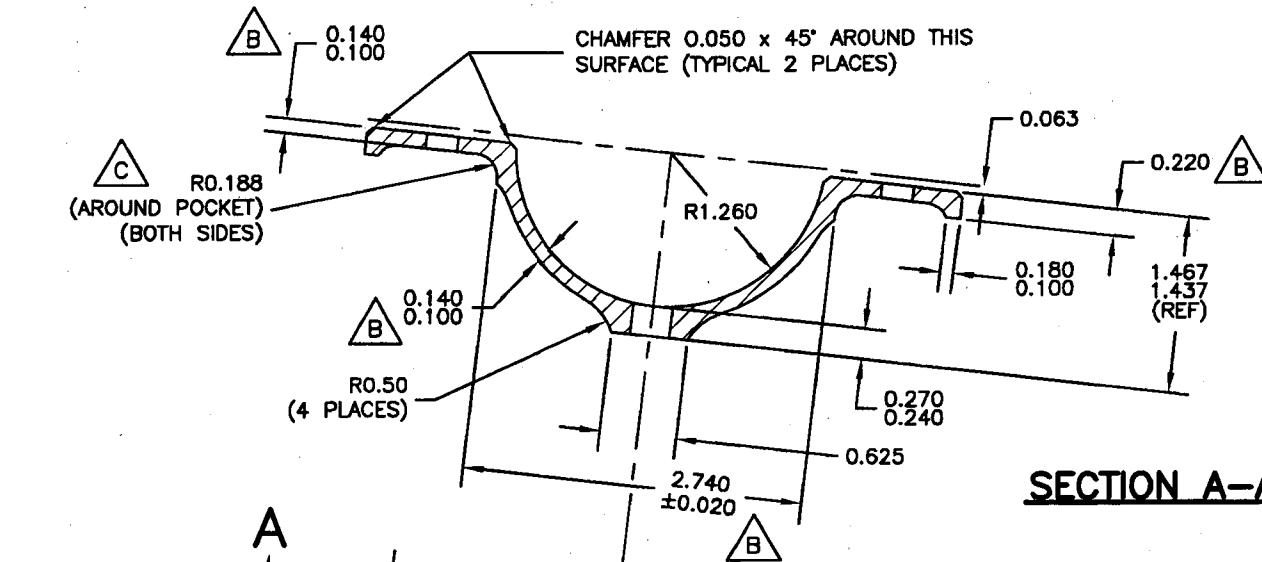


Seq. #:	Machine Or Operation:	Description :
6.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 ID & STK USING NEW B/N	<i>Sty21</i> <i>08/11/10 (2)</i>
7.0	QC21	FINAL INSPECTION/W/O RELEASE <i>08/11/10 (2)</i>
	Comment: FINAL INSPECTION/W/O RELEASE	

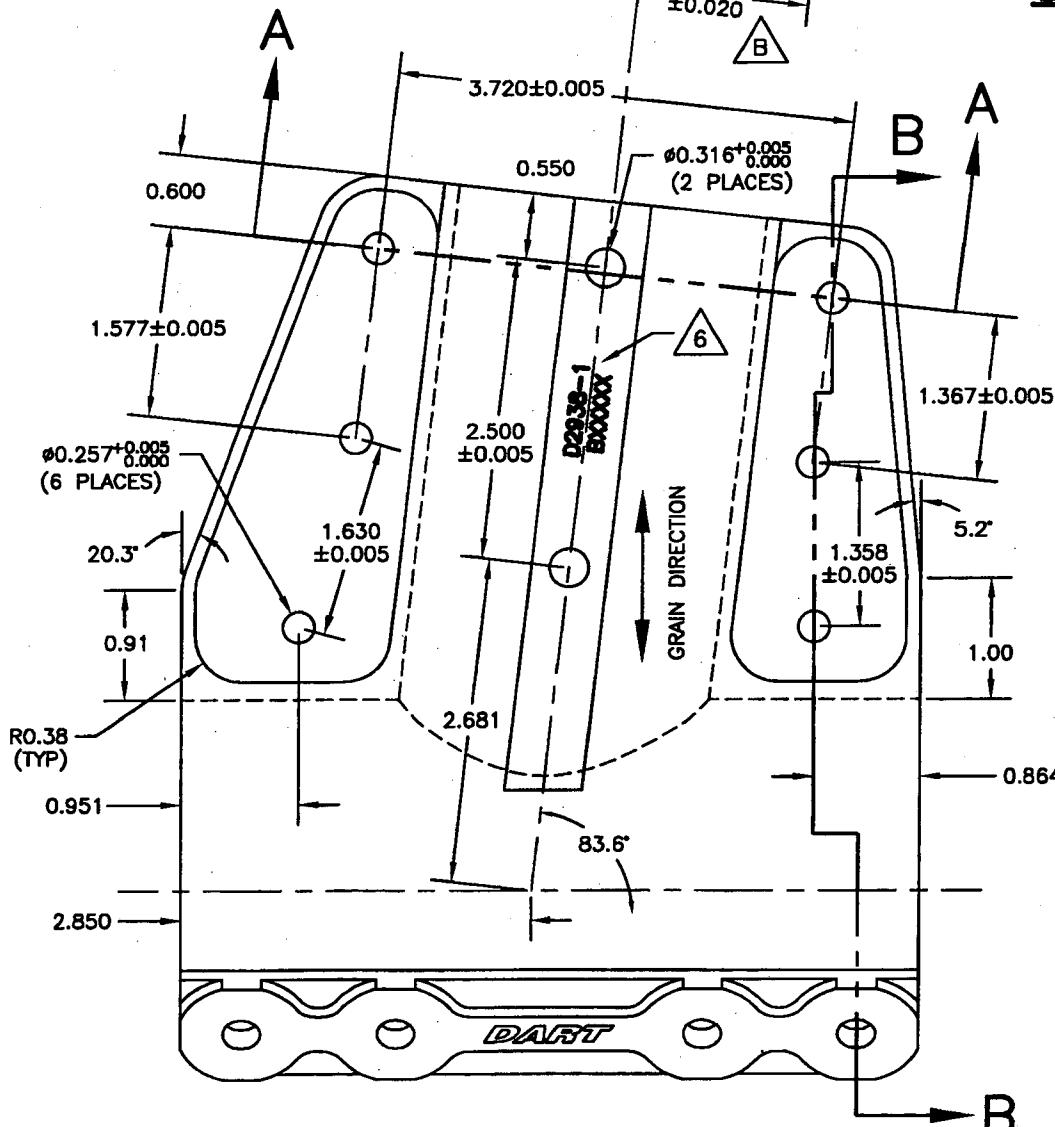
Job Completion



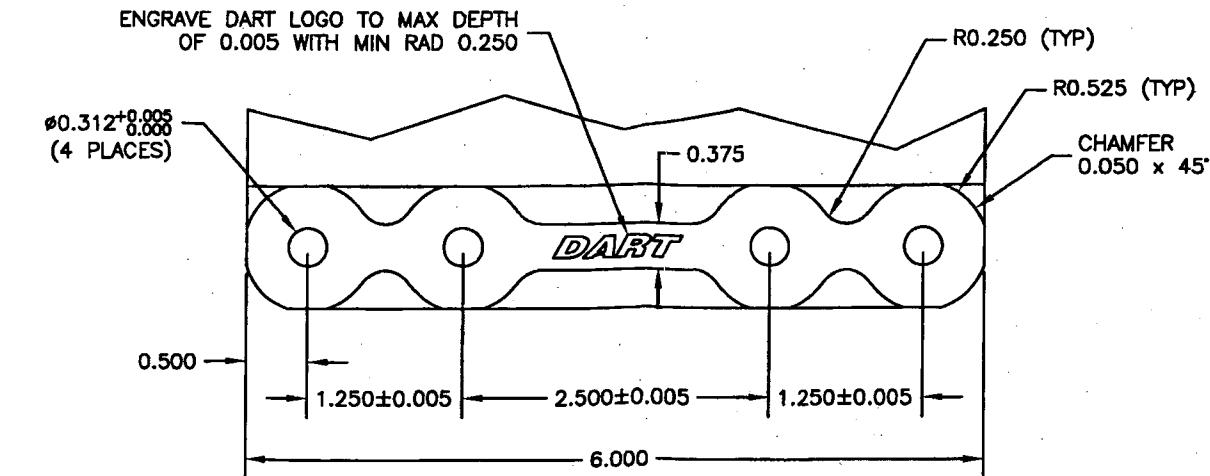
MF 08-11-10



SECTION A-A



SECTION B-B



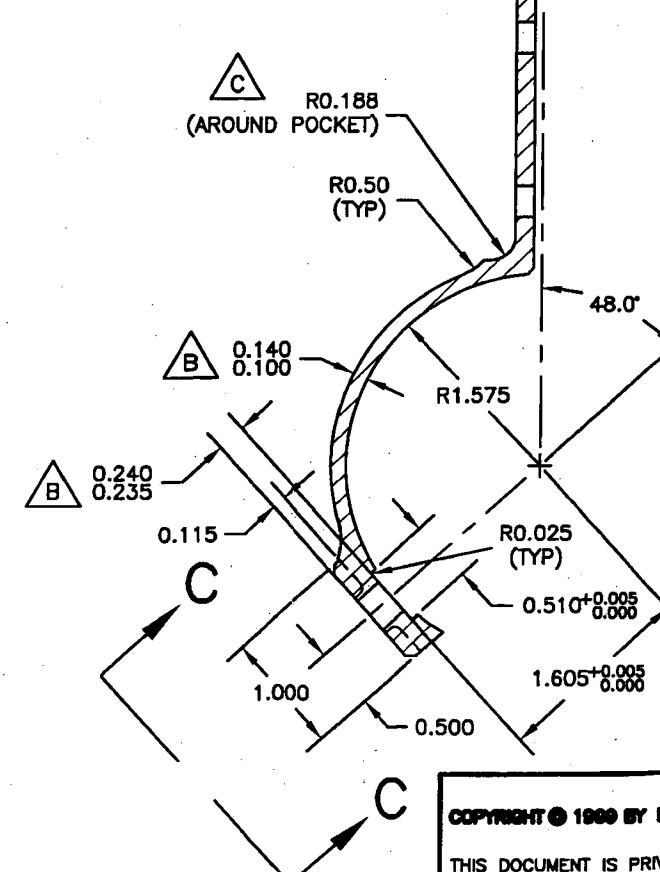
VIEW C-C

D2938-1 LH SADDLE (SHOWN)
D2938-2 RH SADDLE (OPPOSITE)

NOTES:

- 1) MATERIAL: ALUMINUM 7075-T7351 (QQ-A-250/12)
(MAKE FROM D6101-003 SADDLE BILLET, 7075)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
- 3) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) ENgrave PART AND BATCH NUMBER IN THIS AREA 0.010 TO 0.015 DEEP

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 42573



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DART AEROSPACE USA, INC.

C	06.11.09	R0.188 WAS R0.30 TO R0.25
B	00.05.29	CHANGED GEOMETRY AND MATERIAL
A	99.11.12	NEW ISSUE
DESIGN	DRAWN BY	DART DART AEROSPACE USA, INC. BELLEVUE, WA
CHECKED	APPROVED	DRAWING NO. D2938
DATE	TITLE	REV. C SHEET 1 OF 1 SCALE 2:3
06.11.09	SADDLE OUTSIDE	

RECORDED

07.02.12 ff